Model CM491
PORTABLE, HAND-OPERATED BUTTON SEWING MACHINE

• No electricity needed
• No experienced operator necessary.
• Instant change for sewing both 2 and 4 hole buttons.
• Six to ten seconds to sew on a button.
• Automatic stop
• Automatic thread-break.
• Takes full range of button sizes.
• Sews all types of flat buttons,
• Twelve firm stitches in every button, with last two stitches double-locking button to material.
• Exceptionally durable, high quality construction.
• Net Weight (head only)- 37 lbs.
• The finest, easiest to own and most practical machine for shirts, pajamas, uniforms, underwear and work clothes.

Chandler Model CM491
CLASSIC HAND OPERATED BUTTON SEWER
• completely portable and automatic
• no electric plug or connections necessary
• no motor to worry about
• no belts to break

Chandler Sews Them All

Anyone can learn to operate it in minutes!
AMAZINGLY FAST!
Speedy, sure button replacement eliminates labor and reduces customer complaints. This machine will meet all your tailor and cleaners service requirements! It's even easy enough and fast enough to be on a clothing production line.

MODEL CM24K
Single Needle, Single Thread
Chainstitch, Cylinder Bed
Button Sewing And Tacking Machines
With
Vibrating Clamp, Single Pedal Operation
8-16-32 Parallel Stitches
Two Or Four Hole Button Sewing Operation
Thread cut by scissor action

<table>
<thead>
<tr>
<th>Speed, Max. (S.P.M.)</th>
<th>1500</th>
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</thead>
<tbody>
<tr>
<td>Needle Bar Stroke</td>
<td>1-5/84&quot; (48 mm)</td>
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<tr>
<td>Number of Stitches</td>
<td>8-16-32 parallel stitches</td>
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<tr>
<td>Needle</td>
<td>175 x 7</td>
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<tr>
<td>Looper</td>
<td>5123</td>
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<td>Stitch Type</td>
<td>101</td>
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* Speed depends on materials, thread and operation
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